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Technical facts

Features

Sizes - nominal length*	2000, 2450, 3000 (mm)
Sizes - nominal width AD	3300, 3500, 3600, 3750 (mm)
Sizes - leveller width	2000, 2200 (mm)
Vertical working range	Above dock: 0 - 520 mm Below dock: 0 - 470 mm
Platform tear plate	Thickness: 8 mm (8/10)
Surface treatment:	Standard: RAL 5010 RAL 6005 Option: RAL 3002 RAL 9005 Hot dip galvanised
Control Unit	Leveller control Door control Shelter control Fault & service indicator

* Other sizes are available on request

Performance

Load capacity:	6 tonnes (60kN)
Max. point load:	6,5 N / mm ² (8 mm tear plate)
Motor hydraulic unit:	1,5 kW
Mains supply:	400V 3-phase, 230V 3-phase
Control unit protection class:	950 Series: IP 55 / Supervision Series: IP 65
Allowable oil types:	Shell Tellus DO 10 (-20°C - +60°C) AeroShell Fluid 41 (-30°C - +60°C) Fuchs Plantolube Polar 15S (-20°C - + 60°C)
Magnetic valves:	24V/DC 18W S1
Surface treatment paint class 1:	80 µm Corrosive Category C2 M acc. DIN EN ISO 12944-2
Surface treatment paint class 3:	160 µm Corrosive Category C3 M acc. DIN EN ISO 12944-2
Surface treatment galvanised:	Hot dip galvanised 80 µm Corrosive category C4 & C5-I M acc. DIN EN ISO 12944-2

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1. Description

1.1 General

1.1.1 Application

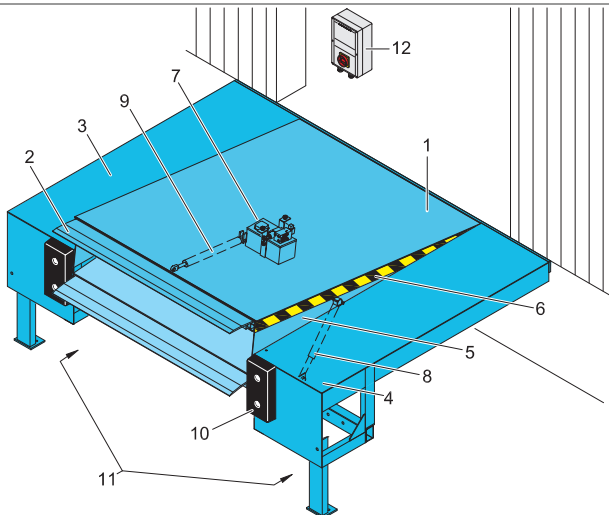
The Crawford 621 autodock teledock is an externally installed and self-supporting dock leveller that is ideal for applications where there are insufficient installation possibilities within the building. This model is equipped with a telescopic lip system. The Crawford 621 autodock teledock system meets the standard demands of most loading operations and fully complies with rules and regulations of the European Standard EN 1398.

1.1.2 Mode of operation

The operation of the Crawford 621 autodock teledock is based on an electro-hydraulic telescopic lip, controlled by a semi-automatic control unit.

When the dock leveller is raised, the lip extends and the leveller lowers gently onto the lorry bed. After loading or unloading, the leveller is raised again, the lip retracts and the platform returns to its parking position, i.e. to ramp level.

1.1.3 Overview



- 1 Leveller platform
- 2 Telescopic lip
- 3 + 4 Leveller frame
- 5 Side plates
- 6 Warning stripes
- 7 Hydraulic unit
- 8 Lift cylinders
- 9 Telescopic lip cylinder
- 10 Buffers (option)
- 11 Tail lift recess
- 12 Control unit

1.1.4 Standard

Surface:	Painting RAL 5010 or RAL 6005
Hydraulic Equipment	Low noise hydraulic unit Two hydraulic lift cylinders One hydraulic lip cylinder
Lip	Lip length 500 mm Steel lip
Installation angle	90°

1.1.5 Options

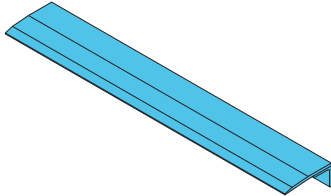
Surface	Painting RAL 3002 or RAL 9005 Hot galvanised
Hydraulic equipment	Low temperature oil Bio oil
Lip options	Lip length 1000mm Aluminium lip Tapered lip Bevelled lip 2 retracting tongues
Energy & Ergonomics	Slip protection / noise reduction
Installation angles	45°/135° 60°/120° 75°/105°

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1.2 Telescopic Lip

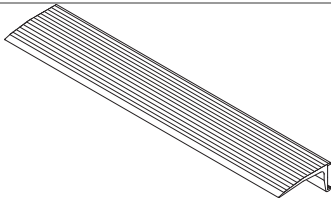
1.2.1 Lip material

1.2.1.1 Steel telescopic lip



The steel telescopic lip is designed for use by heavy loading equipment. It has a high durability, while it provides medium comfort.

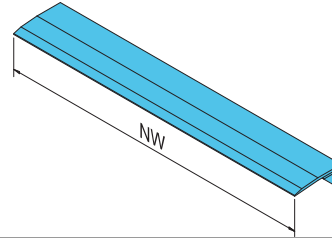
1.2.1.2 Aluminium telescopic lip



The aluminium telescopic lip is designed to provide maximum comfort to low load-weight loading equipment.

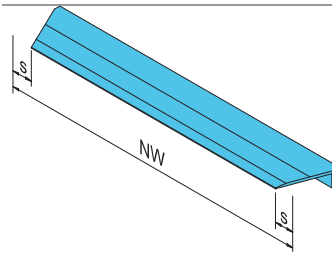
1.2.2 Lip shapes

1.2.2.1 Standard telescopic lip



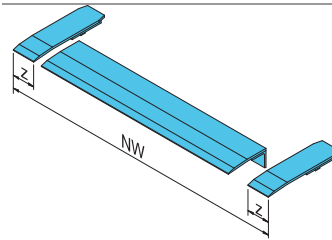
The standard telescopic lip is a single rectangular lip for use with a fleet of vehicles that is a standard size.

1.2.2.2 Tapered telescopic lip



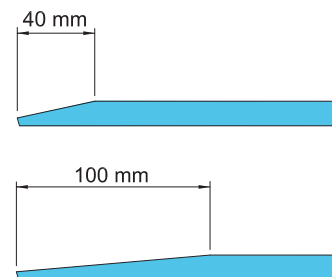
A tapered telescopic lip ensures that the lip reaches the lorry bed, even when the lorry is not parked in the exact centre position. Avoids damage to the truck and interruptions of the dock-in procedure. $s = 100$ mm

1.2.2.3 2 retracting tongues



For applications with vehicles of different widths, the telescopic lip can be provided with 2 retracting tongues. On each side a 140 mm wide segment is pushed inside when a smaller vehicle docks.

1.2.2.4 Bevelled lip 100 mm



The standard steel lip is 40 mm bevelled. Optionally, the lip can be bevelled 100 mm, designed to provide maximum comfort and smooth transition from the lip.

1.3 Platform

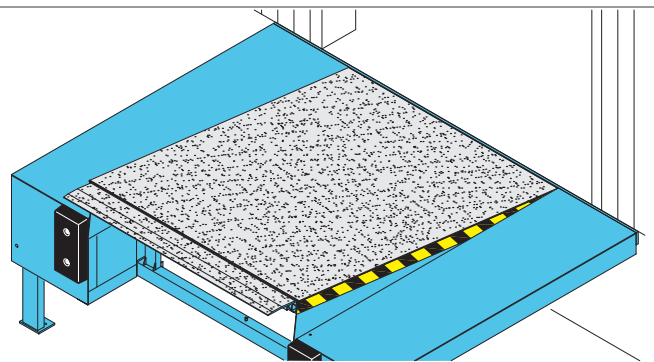
1.3.1 Platform tear-plate thickness

The 8 mm (8/10) tear-plate is designed for loading and unloading with typical 4 wheel pneumatic-tired fork-lift trucks, and is also suitable for handling equipment with high point loads, such as electric pallet trucks.

1.3.2 Slip protection / noise reduction

Applying a polyurethane slip protection coating on the lip and platform ensures a durable non-slip and noise reduction surface. The effect is a smooth and comfortable surface for handling equipment that is less receptive to wear and tear.

The PU coating material is resistant to impact, to thermal impact and most types of chemicals and it has a high loading capacity.




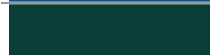
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1.4 Surface



1.4.1 Painting

1.4.1.1 Colours

The dock leveller standard finish is painted. The standard colours are:

	RAL 5010
	RAL 6005

Colours available as option are:

	RAL 3002
	RAL 9005

1.4.1.2 Standard paint class

If the dock leveller is to be used in a rural area, the standard finish is:

- Paint class 1; 80 µm factory painted for corrosive category C2 M

1.4.1.3 Paint classes

If the dock leveller is to be used in an urban or industrial atmosphere, or in a coastal area, it may be appropriate to select an alternative paint class with increased resistance to corrosion C3 M.

- Paint class 3; 160 µm factory painted for corrosive category C3 M

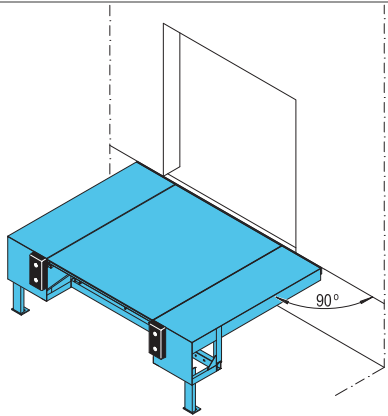
1.4.2 Hot galvanising

To increase corrosion protection to C4 for saline coastal areas or C5-I for aggressive or humid atmospheres, the dock leveller can be delivered with hot dip galvanised (80 µm) steel parts.

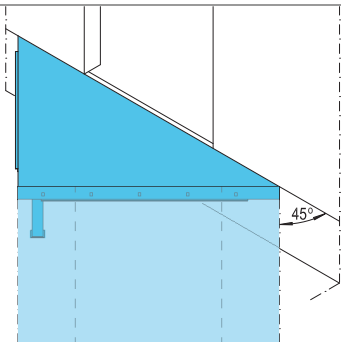
1.5 Installation angles

Because of its external installation construction, the Crawford 621 autodock teledock can be installed in an angle, to reduce the required vehicle parking space in front of the building. For dock levellers with NWAD = 3750 mm only the 90° installation is available.

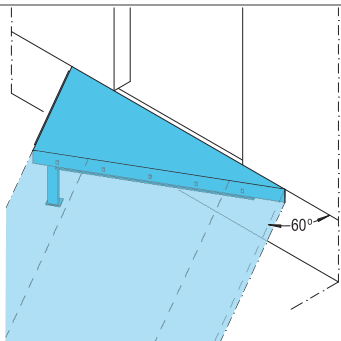
1.5.1 90° angle (standard)



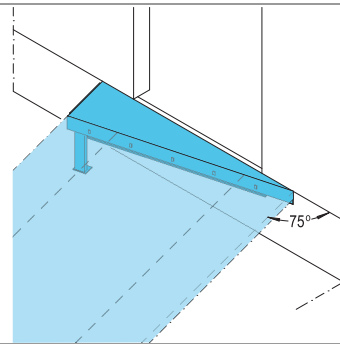
1.5.2 45° angle



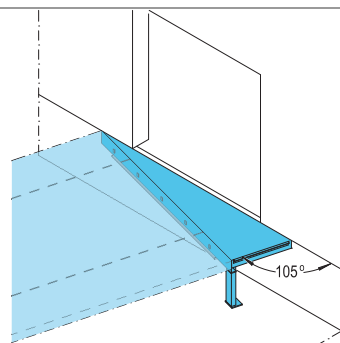
1.5.3 60° angle



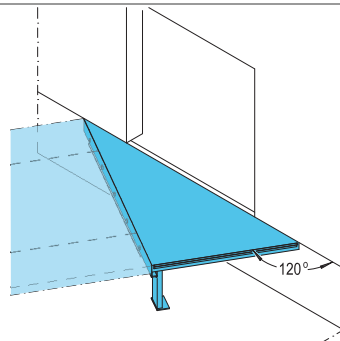
1.5.4 75° angle



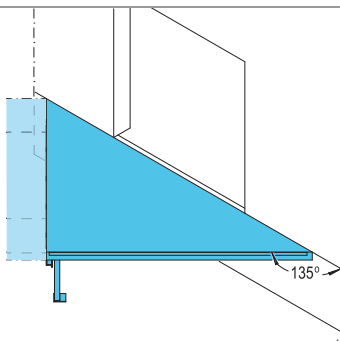
1.5.5 105° angle



1.5.6 120° angle



1.5.7 135° angle



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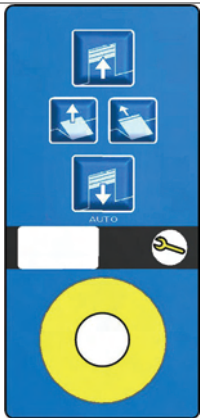
1.6 Docking control systems

1.6.1 950 Docking LA TD



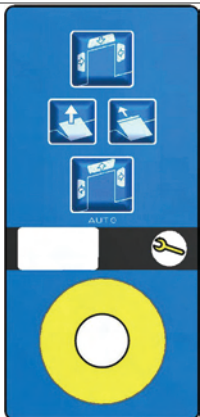
- Hold-to-run button to lift platform.
- Hold-to-run button to position the lip on the truck bed.
- Impulse auto button to put the leveller back in parking position.
- Mains isolator or emergency stop button.
- Interface to incorporate Crawford EYE and/or wheel chock.

1.6.2 950 Docking DLA TD



- Hold-to-run button to lift platform.
- Hold-to-run button to position the lip on the truck bed.
- Impulse auto button to put the leveller back in parking position.
- Mains isolator or emergency stop button.
- Interface to incorporate Crawford EYE and/or wheel chock.
- Designed to operate an overhead sectional door in the docking station.

1.6.3 950 Docking LSA TD



- Hold-to-run button to lift platform.
- Hold-to-run button to position the lip on the truck bed.
- Impulse auto button to put the leveller back in parking position.
- Mains isolator or emergency stop button.
- Interface to incorporate Crawford EYE and/or wheel chock.
- Designed to operate an inflatable shelter in the docking station.

1.6.4 950 Docking DLSA TD



- Hold-to-run button to lift platform.
- Hold-to-run button to position the lip on the truck bed.
- Impulse auto button to put the leveller back in parking position.
- Mains isolator or emergency stop button.
- Interface to incorporate Crawford EYE and/or wheel chock.
- Designed to operate an overhead sectional door and an inflatable shelter in the docking station.

1.6.5 i305 Docking control system



- Hold-to-run button to lift platform.
- Hold-to-run button to position the lip on the truck bed.
- Impulse auto button to put the leveller back in parking position.
- Mains isolator or emergency stop button.
- Interface to incorporate Crawford EYE and/or wheel chock.
- Can be connected to Crawford 101 dock management network.
- Designed to operate an overhead sectional door and an inflatable shelter in the docking station.

1.7 Monitoring systems

As an option on all our products, a Crawford Monitoring System can be installed. This system helps to ensure efficiency and security in daily operations. All doors or docking stations are connected to the Monitoring System's server, which gives the opportunity to supervise, monitor and report a wide variety of aspects in a facility.



1.7.1 Saving energy

A monitoring system reduces energy costs and contributes to a better environment. Energy is lost every time a door is open. If a door is open when no truck is at the bay, even more energy is lost.

A Crawford Monitoring System automatically ensures that no door will open unless there is a truck at the bay and even set it to close when there an activity is delayed.

1.7.2 Security enhancement

Closing and locking doors is an obvious daily routine. However, checking this manually can be time consuming in a busy facility.

A Crawford Monitoring System can automatically ensure that all doors are closed and locked when they need to be. It can also activate all doors and locks from its remote location, and give a real-time overview of the building's situation.

1.7.3 Dock management

A good way to increase throughput and thereby efficiency at a logistics facility is to reduce the time of having no truck – or the wrong truck – at a loading bay.

A Crawford Monitoring System makes visible – in real-time – which bays are occupied or free, and for how long. It makes it possible to reserve bays for docking activities and to inform drivers via SMS. Since it incorporates information from cameras and other inputs (RFID, card readers, etc.), the system stays updated in real-time.

1.7.4 Facility management

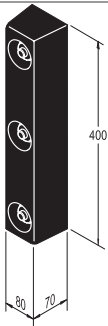
The Crawford Monitoring System gives a real-time service status for all your door and docking equipment. If an error code occurs, the Crawford service organisation is automatically notified, and will respond quickly. Other maintenance information can easily be integrated, further reducing the overall costs.

1.8 Equipment

1.8.1 Buffers

Buffers placed in front of the dock leveller absorb the energy of a vehicle that accidentally or intentionally hits the building. Buffers are available in various sizes, in fixed or moving models, and with rubber finishing or steel plate and spring function.

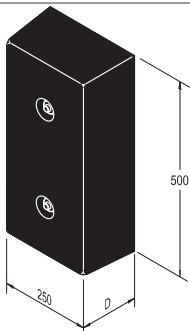
1.8.1.1 RS



Application

The RS buffer is the economical solution for docking stations where vehicles of equal sizes load and unload.

1.8.1.2 RB



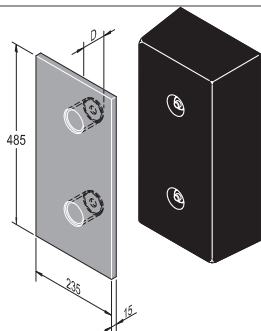
Application

The RB buffer is a large fixed rubber. It is the universal building and vehicle protection solution.

Available depths:

- 90 mm
- 140 mm

1.8.1.3 RB with steel front plate



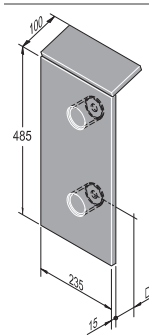
Application

The RB buffer with steel protection front plate increases the building protection and the buffer service life.

Available depths:

- 90 mm
- 140 mm

1.8.1.4 RB with steel front and top plate



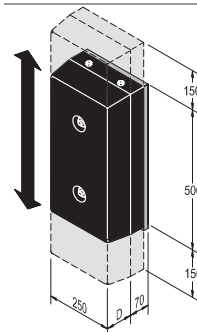
Application

The RB buffer with steel protection front and top plate is designed for vehicles with high lorry beds like interchangeable open bodies and containers.

Available depths:

- 90 mm
- 140 mm

1.8.1.5 EBF



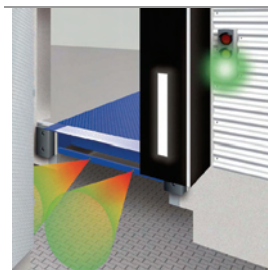
Application

The EBF buffer is the ideal solution for docking stations where vehicles are expected to make notable vertical suspension changes when loading or unloading. This buffer follows vertical movements of the vehicle.

Available depths:

- 90 mm
- 140 mm

1.8.2 Crawford Eye



The Crawford Eye is an electronic, sensor-based dock-in system, that measures the distance between the vehicle and the building. This makes it easier for the driver to complete the dock-in procedure, but also detects objects or people behind the vehicle.

1.8.3 Wheel chock

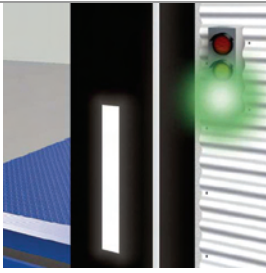


The wheel chock has an ultrasonic sensor to detect the presence and position of the vehicle and is connected to the dock leveller control panel. If no vehicle is detected, the docking station is blocked for safety reasons. Furthermore, the wheel chock prevent the vehicle from moving during loading/unloading.

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1.8.4 Traffic light

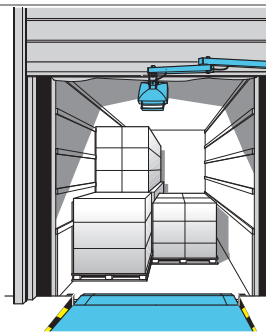


The traffic light system has a sensor above the dock leveller that measures the presence of a vehicle.

If there is no vehicle (dock leveller is free), the traffic light inside gives red, outside gives green.

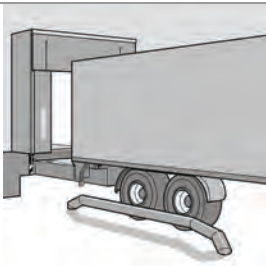
The traffic light can also be combined with a wheel chock, CrawfordEYE or door/leveller interlocking.

1.8.5 Dock light



A lorry docked for loading and unloading most likely creates a dark zone which endangers a safe and fast transfer of goods. The dock light ELS is the ideal solution for an optimum of light at the loading bay area and inside the lorry. The wide scattering allows an extensive illumination.

1.8.6 Parking guides



This visual aid makes it easier to park the vehicle and reduces the risk of collision. Especially advantageous for docking stations with wide leveller lips and cushion shelters. Parking guides can be bolted or cast in concrete on the floor before the leveller.

2. Selection guide

2.1 Load capacity according to EN 1398

The EN 1398 describes 3 key definitions about loads.

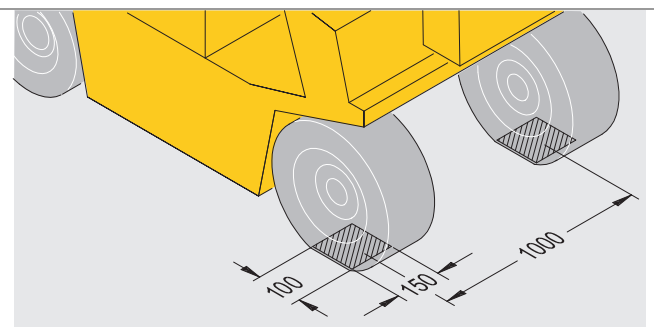
2.1.1 Rated load

The rated load is the total weight of the goods, the forklift truck and the driver.



2.1.2 Axle load

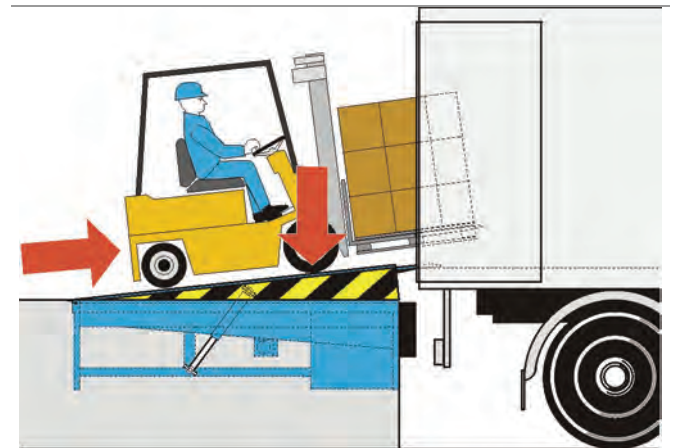
Axle loads shall be taken acting over two rectangular contact areas at 1 m lateral distance. These areas shall only apply if the actual conditions do not call for more severe loading. The size of the footprint [mm²] is derived from the wheel load [N] divided by 2 [N/mm²]. The ratio of the rectangular print is W:L = 3:2.



In the drawing measures for a leveller with a load capacity of 60kN.

2.1.3 Dynamic load

The dynamic load is the movement of the rated load and is the pressure on the leveller platform caused by the moving forklift truck.



2.2 Select the load capacity

The load capacity of a dock leveller must always be higher than the rated load.

2.2.1 Example

Weight of forklift truck	3600 kg
Weight of goods	1500 kg
Weight of driver	100 kg
Total weight/rated load	5200 kg
Suitable load capacity of the leveller	6000 kg/60kN

The 6 tonnes (60kN) 621 autodock teledock is as a standard equipped with a tear plate of 8 mm (8/10).

2.3 Select the leveller length

When determining the leveller length, measure the maximum height difference between the truck bed and the dock level. Next, determine which vehicles will be used and lookup the maximum gradient the vehicles are allowed to be used on.

Vehicle	Max gradient
Roll cage	3%
Hand pallet truck	3%
Electric pallet truck	7%
Forklift truck (battery)	10%
Forklift truck (gas / petrol)	15%

2.3.1 The calculation

Minimal leveller length = height difference / gradient (%)

2.3.2 Example

Vehicle:	Electric pallet truck (max 7% gradient)
Truck height:	1350 – 1000 mm
Dock height:	1150 mm

The difference between Truck height and Dock height = 175 mm

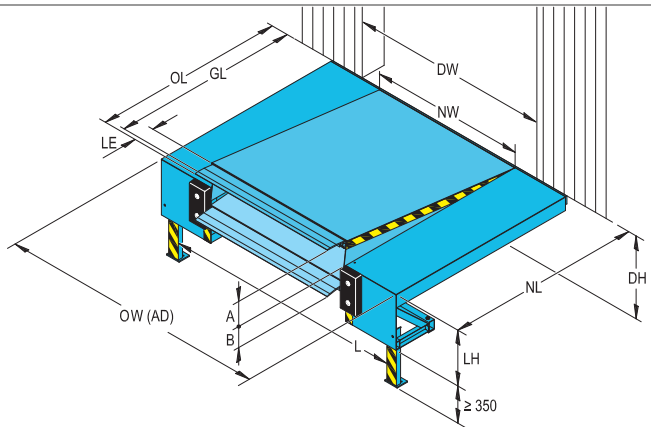
$175 \text{ mm} / 7\% = 2500 \text{ mm}$ leveller length

2.4 Nominal width

The Crawford 621 autodock teledock is available with a nominal width of 2000 mm or 2200 mm. The correct nominal width must exceed the widest loading vehicle by at least 700 mm.

3. Specifications

3.1 Dimensions



NL	Nominal length
OL	Overall length
GL	Gradient length
NW	Nominal width
LE	Leveller extension
LH	Leveller height
A	Working range above dock level
B	Working range below dock level
DH	Dock height
DW	Door width
NW (AD)	Nominal width Autodock (incl. side tread panels)
L	Distance between plinths
OW (AD)	Overall width Autodock = NW(AD) - 20

Dimensions		Vertical working range			
		LL 500		LL1000	
NL	LH	A	B	A	B
2000	600	310	320	380	370
2000	700	340	400	400	470
2450	600	400	250	480	290
2450	700	430	370	500	420
3000	600	370	230	420	270
3000	800	450	400	520	460

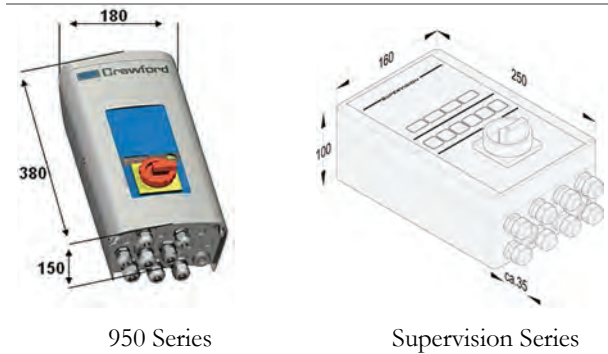
Nominal width NW 2000, 2200
Nominal width NW (AD) 3300, 3500, 3600

3.2 Platform thickness

Thickness	Max. point load
8 mm	6,5 N /mm ²

3.3 Control units

3.3.1 Dimensions



3.3.2 Functions

Functions included	LA-TD	DLA-TD	LSA-TD	DLSA-TD	i305
Hold to run button	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Close (hold to run)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Impulse auto button	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Extend lip (hold to run)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Mains isolator	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Emergency stop button	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
400V	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
230V	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Maintenance indicator	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
3 Digit display	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Memory function	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Connection to Crawford Monitoring System	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BUS network interface	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Crawford eye	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Wheel chock	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Door control		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Shelter control			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Fault indicator					<input checked="" type="checkbox"/>
Integrated clock					<input checked="" type="checkbox"/>

Standard
 Option / Available

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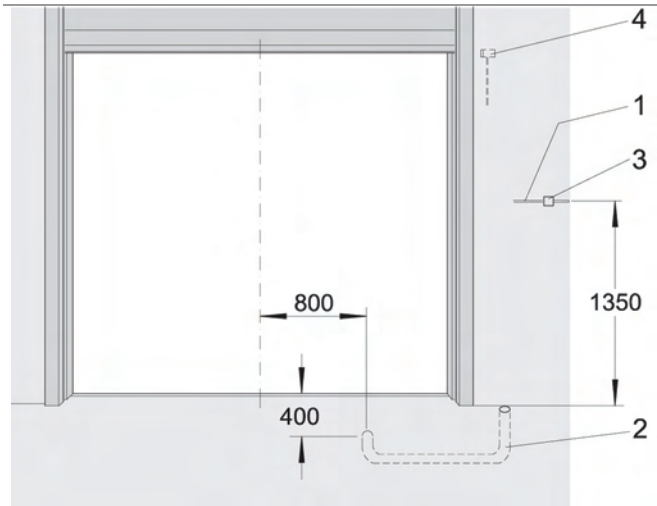
4. CEN Performance

4.1 Safety according to the European Standard EN 1398

- Emergency Stop Function.
 - Safety valves block lowering movement after max. 6% of the nominal length of the leveller.
 - Two lift cylinders make sure the leveller stops in a horizontal position.
- Free floating position.
- Platform torsion. Lateral deflection of at least 3% of nominal width.
- Toe guards cover gap between platform and pit in leveller's highest position.
- Working range gradient max. 12,5% (~7°).
- Warning stripes on side plates and on frame (black/yellow).

5. Building and space requirements

5.1 Electrical preparations

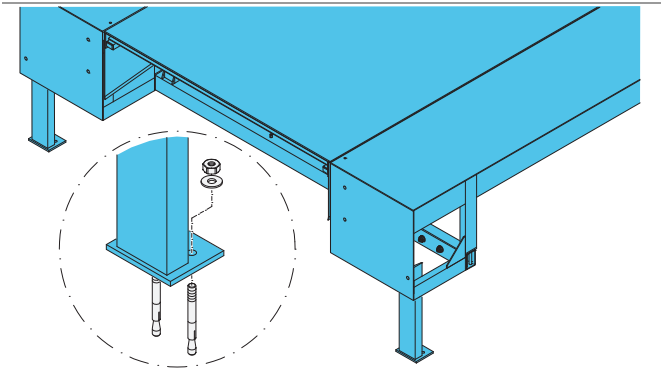


- | | | |
|---|--|--|
| 1 | Mains supply: | 3/N/PE AC 50 Hz
230/400V |
| | Mains fuse: | D0 10 A gL |
| | Motor power: | 1,5 kW |
| 2 | Conduit for wiring internal diameter 70, angles <math><45^\circ</math> (by others) | |
| 3 | Mains isolator*: | Only for control box with emergency stop |
| 4 | Optional safety switch on sectional door to disable leveller when door is closed* | |
- * non-standard

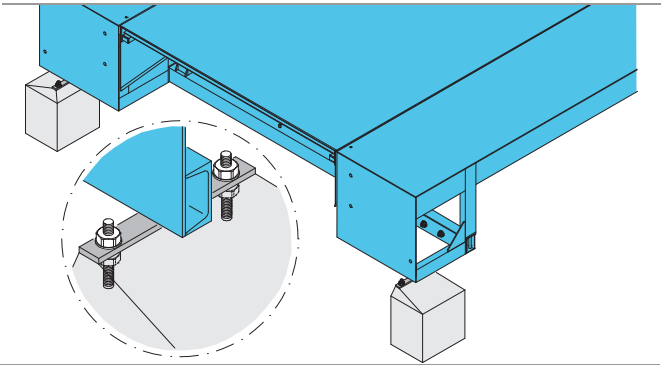
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5.2 3 Ways of installation

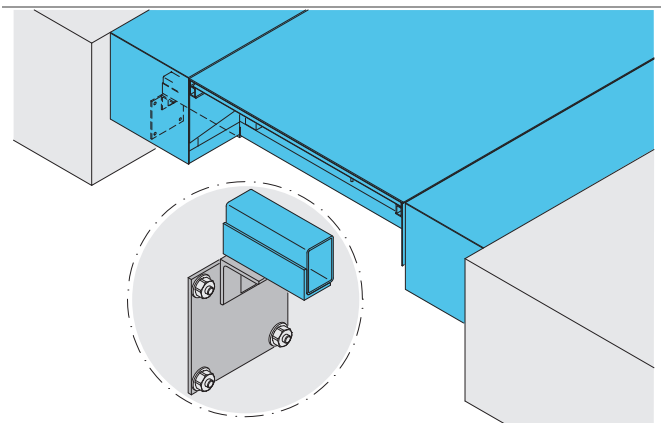
5.2.1 Steel plinths



5.2.2 Concrete plinths



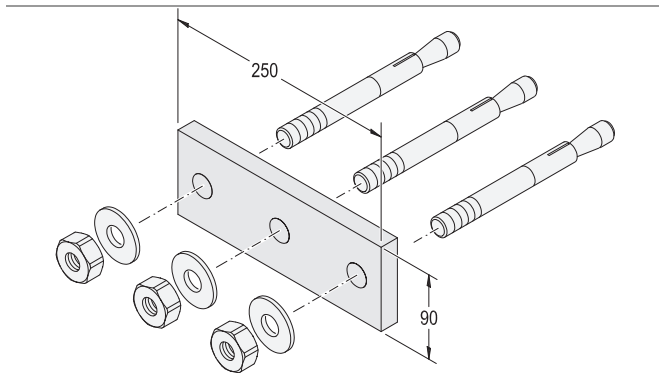
5.2.3 Wall connection brackets



5.3 Additional equipment of installation

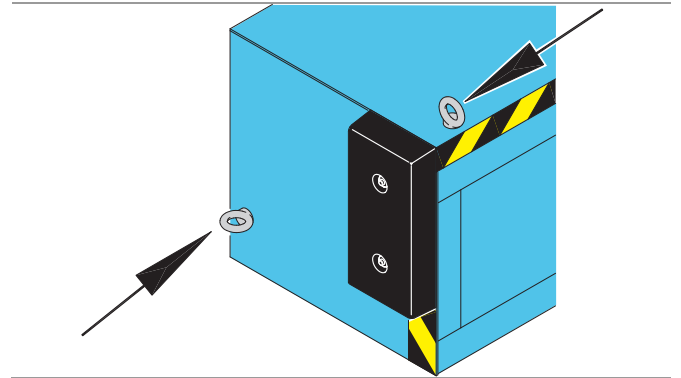
5.3.1 Support brackets

The optional brackets have to be used if it is not possible to weld the autodock side units on the whole width on the dock edge. The brackets support only the autodock side units. Chemical anchors M16 are delivered together with the brackets.



5.3.2 Eye bolt

The optional eye bolts are used to secure a demountable container or any other truck at the autodock with the aid of a tension strap.



6. Service



These keys open doors to better business

Regardless of their function, age or manufacturer, your industrial doors and dock loading systems have an important role in the flow of your business. That's why it makes sense to plan their maintenance long before the need for service occurs.

A Key Customer Service agreement from Crawford is your best assurance of safe and trouble-free door and dock operation. By becoming a key customer, you not only reduce the risk of breakdowns, but also guarantee compliance with local regulations and the new harmonised EU standards. You also ensure that your doors and dock loading systems retain their classifications for wind load, air permeability, water penetration and more.

Four types of Key Customer Service agreement – Green, Yellow, Blue and Red – allow us to tailor our service to your specific needs. Based on the role of your doors and dock loading systems, and the intensity with which you use them, you receive service that provides the perfect balance of economy, safety and security.

Best of all, the maintenance is performed by Crawford's renowned team of service technicians. As a qualified specialist in industrial doors and dock loading systems, we have the knowledge and skills to service any door or dock, regardless of its type, age or manufacturer. With Crawford as a single source for all your door and docking equipment brands, you can easily reduce costs while increasing equipment availability.

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Crawford is a leading ASSA ABLOY brand focusing on automated entrance solutions for efficient movement of vehicles and goods. With a complete portfolio of door and docking solutions, an extensive service offer and professional advice, we help customers ensure convenient, safe, secure and energy saving operations around-the-clock.

Crawford is represented in more than 30 countries and is part of ASSA ABLOY Entrance Systems, which also includes the globally recognized Megadoor and Besam brands.

www.crawfordsolutions.com

